

## Technical Data Sheet

### Softell TKG 2039N E2 C12546



Polypropylene Compounds

#### Product Description

Softell TKG 2039N E2 C12546 is a 25% glass fiber reinforced PP copolymer, with high UV resistance, very good soft touch haptics, high flowability, high dimensional stability, very high impact resistance and scratch resistance. The product is available in different color matched, pellet form. Material shows low shrinkage and has a very low warpage tendency. This grade is delivered in C12546 version.

*This grade is not intended for medical, pharmaceutical, food and drinking water applications.*

|                   |                                                                                    |
|-------------------|------------------------------------------------------------------------------------|
| Application       | Instrument Panels; Interior Trims                                                  |
| Market            | Automotive                                                                         |
| Processing Method | Injection Molding                                                                  |
| Attribute         | Good Dimensional Stability; Good UV Resistance; High Flow; Scratch Resistant; Soft |

| Typical Properties                                        | Nominal Value | Units             | Test Method   |
|-----------------------------------------------------------|---------------|-------------------|---------------|
| <b>Physical</b>                                           |               |                   |               |
| Melt Flow Rate, (230 °C/2.16 kg)                          | 15            | g/10 min          | ISO 1133-1    |
| Density, (23 °C)                                          | 1.09          | g/cm <sup>3</sup> | ISO 1183-1/A  |
| <b>Mechanical</b>                                         |               |                   |               |
| Flexural Modulus, (23 °C, Tech. A)                        | 2800          | MPa               | ISO 178/A1    |
| Tensile Stress at Yield, (23 °C)                          | 33            | MPa               | ISO 527-1, -2 |
| Tensile Strain at Break, (23 °C)                          | 14            | %                 | ISO 527-1, -2 |
| <b>Impact</b>                                             |               |                   |               |
| Charpy Impact Strength - Notched                          |               |                   |               |
| (23 °C)                                                   | 42            | kJ/m <sup>2</sup> | ISO 179-1/1eA |
| (-30 °C)                                                  | 12.5          | kJ/m <sup>2</sup> | ISO 179-1/1eA |
| <b>Thermal</b>                                            |               |                   |               |
| Vicat Softening Temperature, (A50)                        | 120           | °C                | ISO 306       |
| Deflection Temperature Under Load, (0.45 MPa, Unannealed) | 140           | °C                | ISO 75B-1, -2 |